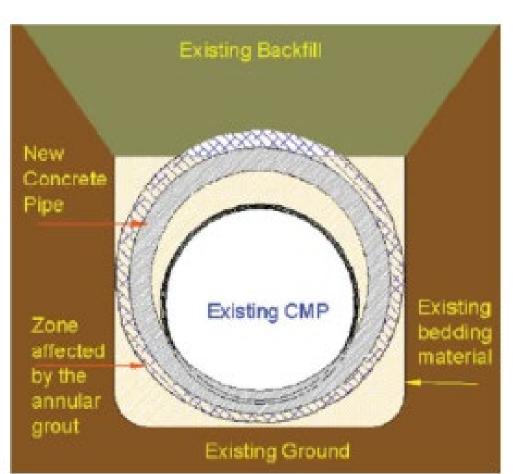
## STEP 2: CONSIDERATIONS **STEP 3: SOLUTIONS** STEP 1: CAUSES REPLACE LOAD **CONDITION OF PIPE** Squatted Pipe Open cut / Dig Live (Design) Dead (Soil) Culvert Sagged Tunneling Backfill / Bedding Eroded REHABILITATION Construction CONDITIONS **Environment** Lining Increased Runoff Is pH tolerable? Sliplining MISCELLANEOUS Environment Undermining/Washout Liner's impact on hydraulics Structural strength of pipe Improper Cover Liner's impact on velocities Axial Thrust- Jacking Forces

# WORK PIT AREA NEW PIPE SHIELD PIPE

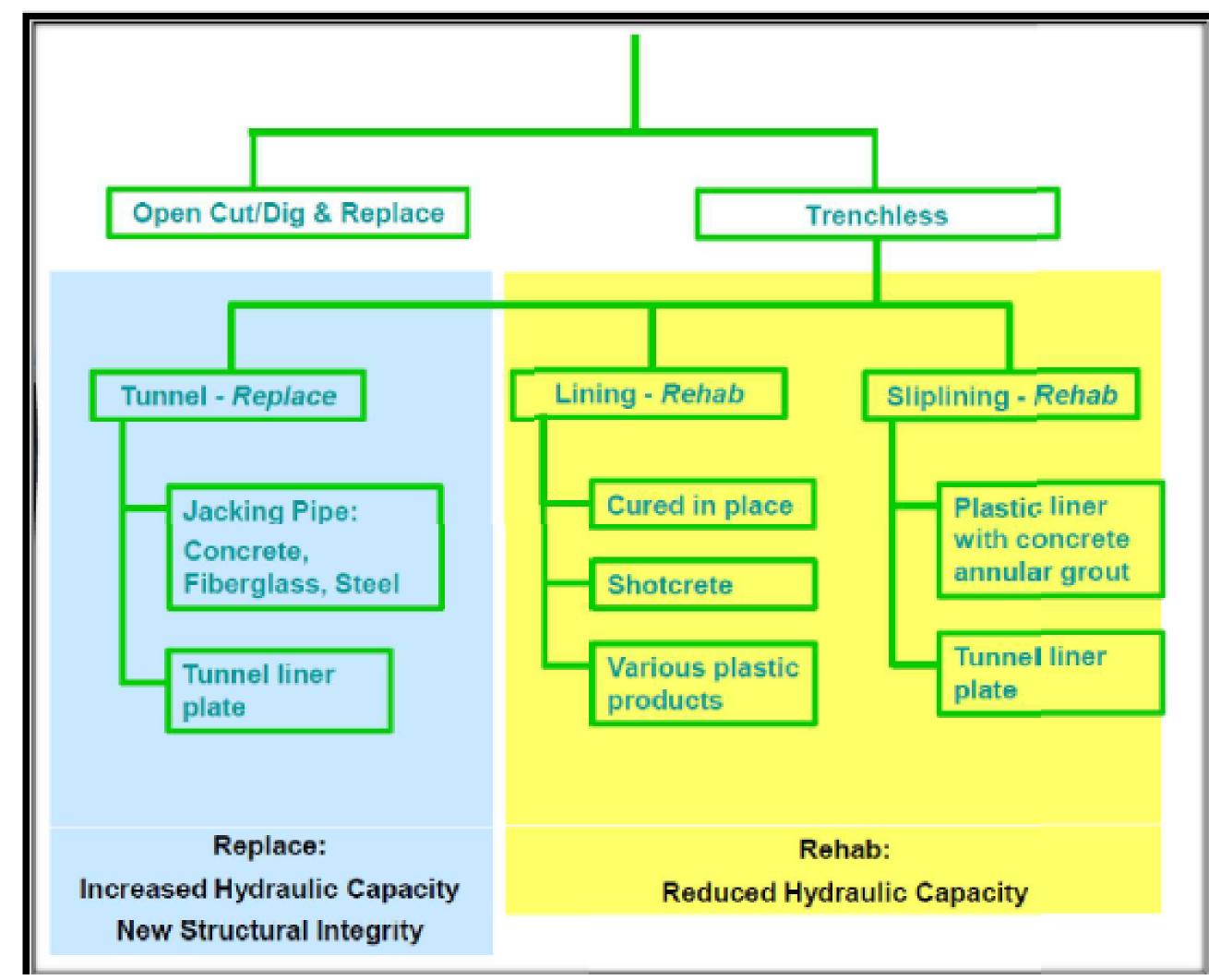




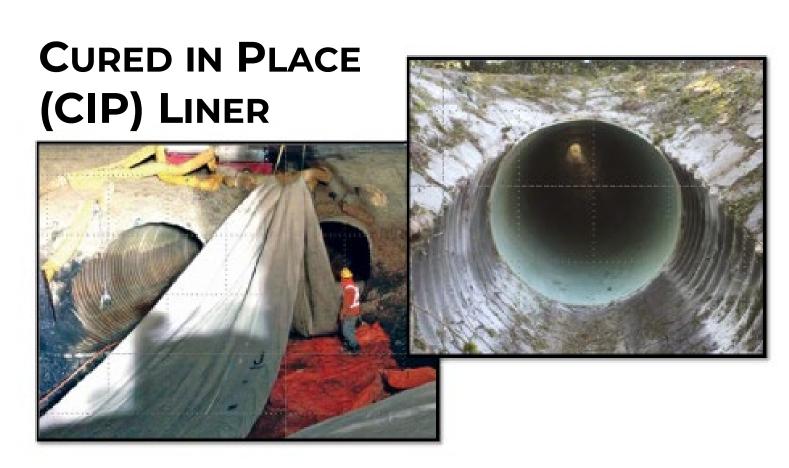
PIPE JACKING

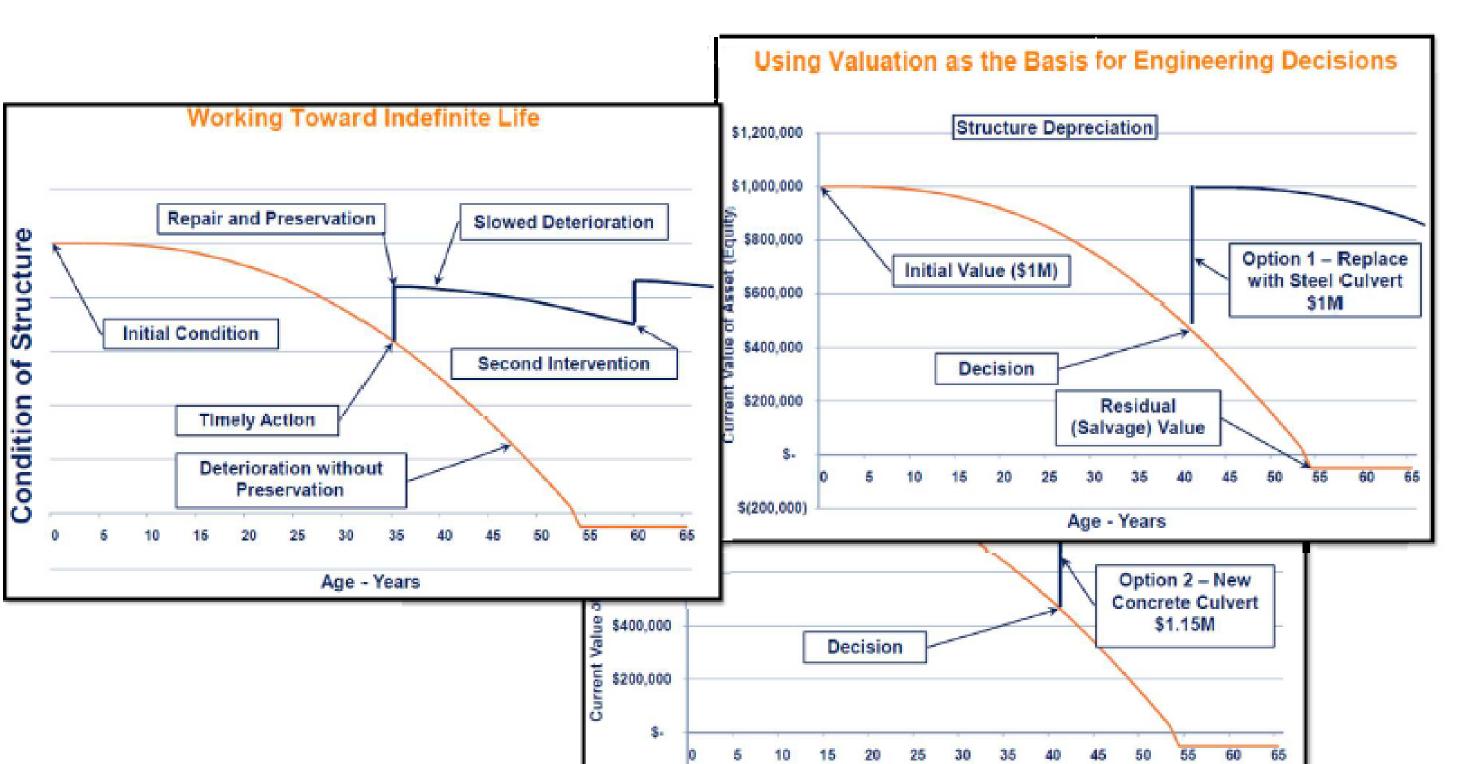
# SOLUTIONS FOR FAILING CULVERTS

## Possible Solutions:









Age - Years

\$(200,000)

